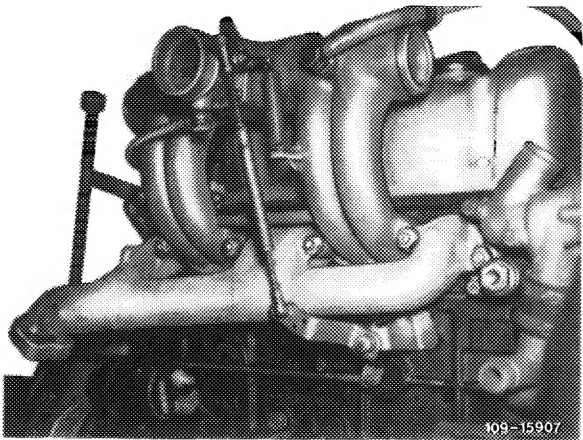


Removal

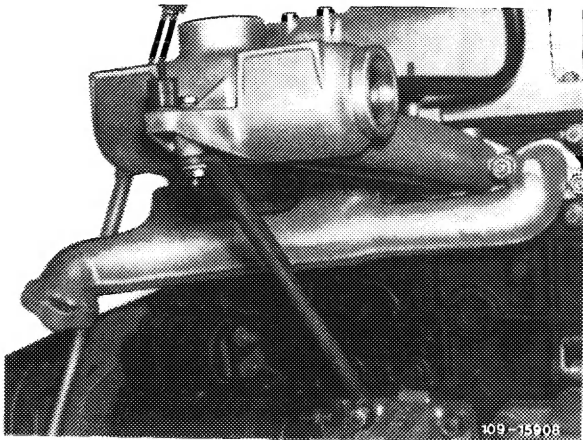
- 1 Remove air filter or hood.
- 2 Disconnect throttle linkage.
- 3 On engine 615, 616 with choke control, unscrew vacuum lines.

Engine 615, 616



- 4 On engines without choke control, unscrew support on intake manifold.

Engine 615, 616



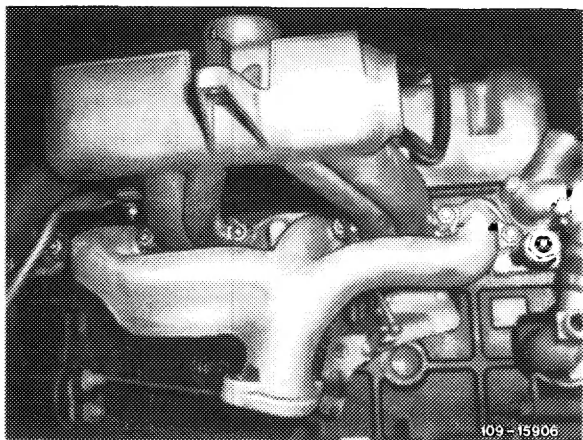
Note: Engine 617 is also provided with a support on intake manifold.

Start: February 1979

Engine		starting engine end No.
617.912	manual transmission	074930
	automatic transmission	068719

Model	starting chassis end No.
123.130	134304
123.150	003895

Engine 617

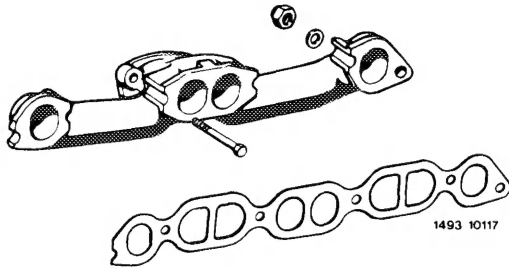


- 5 Remove cylinder crankcase breather.
- 6 Remove exhaust system (49—100).
- 7 Loosen fastening nuts and remove intake manifold together with exhaust manifold.

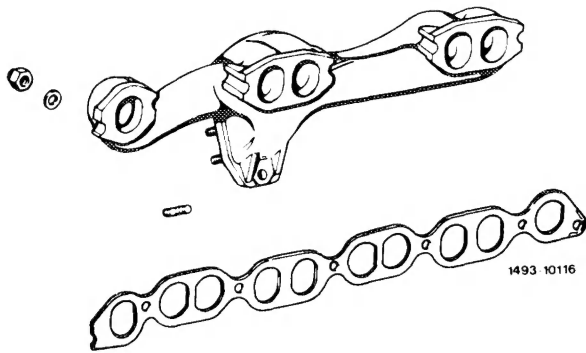
Installation

- 8 For installation proceed vice versa, using a new gasket.
- 9 Adjust throttle linkage (30—300).
- 10 Run engine, check intake system by spraying with Iso-Oktan DIN 51756 or benzine for leaks.
- 11 Adjust idle speed (07.1—100).

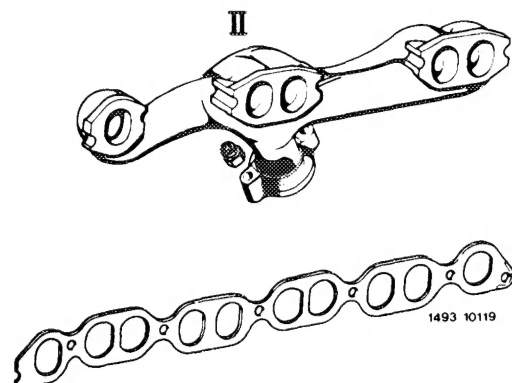
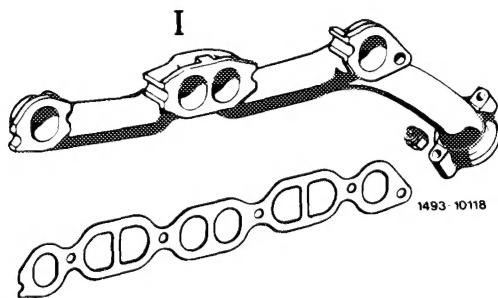
Exhaust manifold
Model 115.1 (except 115.114)



Model 115.114



Model 123.1 Lefthand and righthand steering



- I For vehicles with engine 615 and 616
- II For vehicles with engine 617